RECIRCULATING AQUACULTURE SYSTEMS - A REVIEW

C R Steicke and V Jegatheesan

School of Engineering, James Cook University, Townsville, QLD 4811, Australia

C Zeng

School of Marine and Tropical Biology, James Cook University, Townsville, QLD 4811, Australia

Keywords: Aquaculture, denitrification, nitrification, water exchange, recirculating systems

Contents

- 1. Current State of Aquaculture and Environment
- 2. Aquaculture Water Constituents
- 3. Waste Water Discharge Guidelines for Aquaculture
- 4. Introduction to Recirculating Aquaculture Systems (RAS)
- 5. Recirculating Aquaculture System Applications
- 6. Primary Clarification Suspended Solids removal
- 7. Bacterial Processes
- 7.1 Nitrification
- 7.1.1 Nitrition
- 7.1.2 Nitration
- 7.2 Denitrification
- 8. Filtration Types
- 8.1 Trickling Filter
- 8.2 Rotating Biological Contactor (RBC)
- 8.3 Fluidized Bed Reactor (FBR)
- 8.4 Submerged Filter
- 8.5 Floating Bead Filters (FBF)
- 9. Biological Filtration Efficiency
- 9.1 Filter Specifications
- 9.2 Efficiency of Nitrifying Filter
- 9.3 Efficiency of Denitrifying Filter
- 10. Major Factors affecting Filter Efficiency
- 10.1 Media and Design
- 10.2 Filter Backwashing
- 10.3 Temperature
- 10.4 Hydraulic and Organic Loading Rates
- 11. Conclusions

Glossary

Bibliography

Biographical Sketches

Summary

Worldwide aquaculture is an expanding industry and it is suggested that it will, in the

future becomes more and more important for the supply of seafood due to decreasing wild capture fisheries. It is proposed that this increase will come from intensifying current production to gain a more efficient outcome. However future aquaculture growth is being challenged by the governmental push for more sustainable and environmentally responsible production. Recirculating aquaculture systems are attempting to satisfy these challenges through minimizing waste output and increasing the recycling of resources. This review will outline the principles and filtration techniques used in current recirculating aquaculture with the inclusion of bacterial processes for nitrification and denitrification. Also examined is current research on the techniques utilised to remove nitrogen species from culture systems. This will hopefully assist in realizing the ultimate aims of 100% recirculating designs and zero emissions. It was concluded from this review that the measure of biological filtration efficiency was at times inaccurate and only applicable for the particular environment examined. The information gained from filter experiments was often difficult to compare to others as there were so many varying factors that were not standardized, which affected the removal rates of the main waste constituents from recirculating aquaculture and render the direct comparison impossible.

1. Current State of Aquaculture and Environment

Aquaculture is currently one of the fastest growing food producing sectors in the world. Current worldwide production is estimated at approximately 47 million tonnes per annum with an increase of 25% between 2000 and 2005. World wild capture fisheries have decreased by 2% over the same period with total production, including both capture fisheries and aquaculture, remaining steady at approximately 141 million tonnes per year (Figure 1). With the world population increasing at a rate of 2% per annum and worldwide demand projected to increase at least by 2% annually, there will be an eventual, if not already, demand shortfall in seafood production.

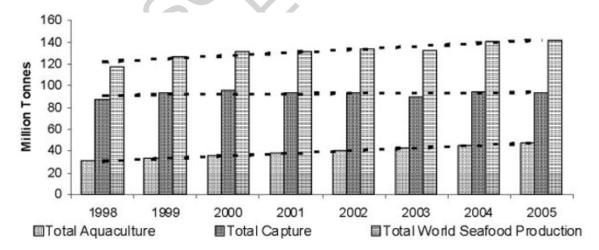


Figure 1. Current world seafood production (Adapted from FAO, 2006).

Taking Australia as an example, the volume of aquaculture production has increased by 80% over the last decade while wild capture increased by only 7%. As a proportion of total volume differentiated by wild caught and aquaculture fisheries, aquaculture has increased from 10% to 16% over the last decade while overall value has increased by

13%. In 2003 –2004 aquaculture accounted for a production value of A\$ 700,000,000 and a volume of 43,000 tonnes. This steady but comparatively fast rise in production has prompted state and federal governments of Australia to place more emphasis on aquaculture and encourage the sustainable and rapid development of the industry. This includes primary industry development and increased awareness relating to health standards and environmental guidelines pertaining to the aquaculture industry both land and sea based.

Emphasis has been placed on the environmental issues associated with aquaculture and future expansion. More importantly the question that needs to be considered is what effect will long-term aquaculture have on the surrounding environment as a whole? Sustainable developmental practices, rising production costs and strict legislative guidelines on resource use have constantly influenced the growth of the aquaculture industry. This development has required the industry to change from an extensive and semi-intensive culture to a more intensified and controlled production. This could, as done in the past, lead to a reduced use of resources and an increase in social and environmental problems. The introduction of guidelines and regulations on waste discharge as a result of aquaculture operations has prompted the rapid increase in efficient and technologically innovative products that can help maintain sustainable production.

2. Aquaculture Water Constituents

All waste pertaining to aquaculture is one of the main concerns restricting future growth and sustainability of the industry around the world. Waste discharge is a volatile mixture of nutrients and solids that may adversely alter the surrounding ecological environment. The main constituents of concern from aquaculture include pH, biological oxygen demand (BOD), total suspended solids (TSS), turbidity and nitrogen and phosphorus species.

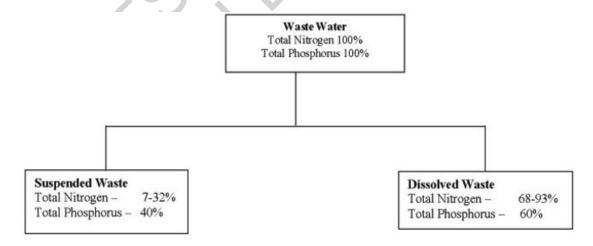


Figure 2 A schematic diagram of the important constituents of waste commonly discharged from aquaculture.

The volatility of wastewater is generally evaluated by the distinction between particulate and dissolved components (Figure 2). Within the dissolved component there are two

types of elements that define the specific volatility of wastewater – Total Nitrogen (TN) and Total Phosphorus (TP). TN and TP both exist in solution in different amounts according to the cultured organism, feed conversion ratios and production rates. While a 40/60% split between the solid and dissolved phase of TP respectively is generally observed, 7-32% of TN is commonly in the solid state.

There are two problems caused by the discharge of aquaculture effluent. Firstly the total suspended solids cause an increase in the biological oxygen demand of the water and sediment. This is primarily due to the degradation of organic matter via bacterial processes. This ultimately leads to rapid anoxic conditions within the sediment and increased dissolved nutrients. In the short-term waterways receiving this nutrient rich input can only assimilate so much before its biological carrying capacity is exceeded and the natural state of the environment is distorted. Subsequently there is a complete breakdown of floral and faunal ecological structures that lead to the long-term degradation of the waterway.

The second problem is caused by the dissolved nutrients such as nitrogen and phosphorus. The discharge of these nutrients into receiving waterways affect benthic fauna, macroalgal growth and diversity, epiphyte abundance, and phytoplankton, zooplankton, and bacterial communities. This is often through the direct encouragement of eutrophication and subsequent algal growth.

In important marine coral reef ecosystems, such as the Great Barrier Reef Marine Park in Australia damage can be caused by:

- Algal growth shading the corals from sunlight that is essential for their growth.
- Excessive phosphorus weakening the coral skeleton and making the skeleton more susceptible to storm damage.

Algal growth depends on the availability of organic carbon, nitrogen and phosphorus in the marine ecosystem. However its more likely one of the above nutrients becomes a critical nutrient to trigger or limit algal blooms and it is unlikely that all three nutrients become limiting simultaneously. Therefore, in a given case normally only one nutrient would be critical. While phosphorus is usually the limiting nutrient in freshwater, nitrogen can at times be the limiting nutrient in seawater. Although discharging both nitrogen and phosphorus to oceans (and other inland water courses) will increase algal growth, preventing the discharge of nitrogen rather than phosphorus will be an important step towards preventing the initial bloom in a ocean.

3. Waste Water Discharge Guidelines for Aquaculture

The issue of aquaculture wastewater discharging into the external environment is such that guidelines managing this are set and regulated by state authorities. For example, the aquaculture industry in Australia guidelines are commonly grouped together with other related industries such as the other primary industry agriculture. Due to this the guidelines in Table 1 are relevant for any wastewater that is released into receiving waterways in a given area.

The problems arising with intensification do vary between aquaculture operations in temperate and tropical climates. Discharges from temperate climate operations would amount to less waste than for the same operation in a tropical climate. This was directly related to the metabolism of a species in cold and warm temperatures and the accompanying food conversion ratio (FCR). Based on this, a hypothetical table depicting effluent concentrations from currently utilized production methods (Table 2).

	WA ¹	NSW ²		QLD^3		SA ⁴		VIC ⁵	
	Fresh and Saline	Fresh	Saline	Fresh	Saline	Fresh	Saline	Fresh	Saline
pH	5-9	6.5- 8.5		6.5-9	6.5-9	6.5-9	6.5-9	6.4- 8.3	
Suspended Solids (mg/l)/ Turbidity (NTU)	<80	<90	13	40-75	40-75	20/20	10 / 10	4/<30	< 75
Biochemical Oxygen Demand (5 day) (mg/l)	<20	<20				10	10		
Ammonia (mg/l)	<1		0.015			0.5	0.2		0.011
Nitrate (mg/l)	<10				7	<10	<10		
Total Nitrogen (mg/l)		0.2	0.11	<3	<3			0.9	0.12
Total Phosphorus (mg/l)	<1	<1	0.014	0.4	0.4	0.5	0.5	<0.04	0.025

^{1 –} Western Australia; 2 – New South Wales; 3 – Queensland; 4 – South Australia; 5 - Victoria

Note: These guidelines are a brief overview of water quality legislations and do vary between different aquaculture operations depending on discharge rates and areas within specific states.

Table 1. Water quality guidelines relevant to aquaculture for five states within Australia.

The problems arising with intensification do vary between aquaculture operations in temperate and tropical climates. Discharges from temperate climate operations would amount to less waste than for the same operation in a tropical climate. This was directly related to the metabolism of a species in cold and warm temperatures and the accompanying food conversion ratio (FCR). Based on this, a hypothetical table depicting effluent concentrations from currently utilized production methods (Table 2).

System Type	W	Calculated Effluent Concentration ^b			
System Type	kg fish/year /(l/min) ^c	l/kg fish ^d	mg N/l ^e	mg P/l ^f	mg TSS/l ^g

Cold Water Fish					
Single Pass	1.4	375,000	0.2	0.02	1.3
Serial Reuse	6	88,000	0.7	0.08	5.7
Partial Reuse	50	10,500	5.7	0.67	48
Fully Recirculating	160	3,300	18	2.1	152
Warm Water Fish					
Serial Reuse	16	33,000	2.4	0.8	42
Ponds	294	1,800	44	15	780
Recirculating through wetlands	145	3,600	22	7.8	390
Fully Recirculating	5,000	105	760	27	13,000

The total constituent production is used regardless of whether it is in solid or dissolved form

^c After Chen *et al.* (2002).

Table 2. Hypothetical effluent concentrations for different types of culture systems assuming that no treatment takes place within the systems and the constituents are uniformly distributed in the effluent.

It is clear that effluent water quality from the different systems decreases as intensification and water recycling increases. This is indicative of the less water being utilized per kilogram of fish produced. When Table 1 is compared and analysed alongside Table 2 an apparent problem arises. As the culture design intensifies the prospects of being within the discharge guidelines for any state become reduced. The calculated effluent concentrations in Table 2 indicate that in cold water systems partial reuse and fully recirculating operations would have difficulty complying with Environmental Protection Agency (EPA) regulations while all warm water systems hypothetically exceed all state water quality guidelines.

However the common assumption that intensification can lead to greater pollution is not always true for aquaculture. In fact a concentrated waste is easier and more efficient to treat than high volume waste. Therefore a system that can concentrate and further utilise

Effluent concentrations calculated as: (Constituent production, (kg constituent)/(kg feed) x (Feed conversion ratio, (kg feed)/(kg/fish))/(water use, (l/kg fish)) x (10⁶ (mg constituent)/(kg constituent)). Feed conversion ratios are 1.0 and 2.0 for cold and warm water fish respectively.

^d Calculated assuming 365-day year.

N Production. For cold water fish: 0.06kg N/kg feed, assuming a 50% protein feed and 30% N retention as fish biomass. For Warm water fish: 0.04kg N/kg feed, assuming a 35% protein feed and 30% N retention as fish biomass.

P production. For cold water fish: 0.007 kg P/kg feed, assuming a 1% P feed and 30% P retention as fish biomass. For warm water fish: 0.014 kg P/kg feed, assuming a 2% P feed and 30% P retention as fish biomass.

g TSS production. For cold water fish: 0.5kg Tss/kg feed (Chen *et al.*, 1997). For warm water fish: 0.7 kg TSS/kg feed (Chen et al., 1997).

this waste is advantages in all regards. Recirculating Aquaculture Systems (RAS) can accomplish this issue possibly reducing the problem of waste discharge, substantially increasing efficiency and economic benefit from any byproducts.

4. Introduction to Recirculating Aquaculture Systems (RAS)

Increasing production costs and stricter environmental regulations have led to the production requirements of an efficient and closely managed system. RAS are beginning to become a popular and well-accepted technique for the culture and sustainable management of aquatic animals. Intensifying the culture of animals encourages the increased production of biomass while reducing the amount of resources required. Subsequently this often leads to a greater accountability for all utilised resources. A professional recirculating aquaculture operation can frequently alleviate problems that have previously hindered expansion.

Traditionally designed RAS involved the application of several filtration stages to refine wastewater and reuse in the same system. The most common combinations involved primary clarification (mechanical), biological and sterilization stages (Figure 3). The mechanical stage typically removes the solid waste while the biological filtration removes the dissolved wastes. Sterilization subsequently reduces the bacterial and pathogen concentration in the entire system. More recently the inclusion of a denitrification stage has shown potential in increasing the volume of water recycled and decreasing waste outputs.

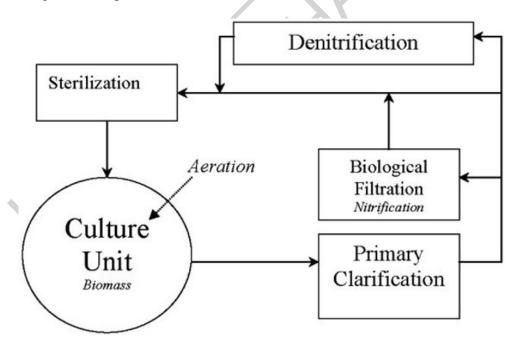


Figure 3. Schematic flow diagram indicating the different categories and stages of filtration commonly found in recirculating aquaculture systems.

Subsequently the intensification of aquaculture and the push for more sustainable production has led to more efficient designs and the utilization of less space, energy and water. RAS have this advantage of being able to produce higher yields while still

utilizing small amounts of space, being close to markets and minimizing wastes. In recent years, recirculating aquaculture systems have become a more realistic and feasible option for seafood producers in light of current market demands and industry trends. Therefore the optimization of filtration designs and combinations of filter components is of current interest.

-

TO ACCESS ALL THE 32 PAGES OF THIS CHAPTER.

Visit: http://www.eolss.net/Eolss-sampleAllChapter.aspx

Bibiliography

Aboutboul, Y., Arviv, R., and and Rijn, J., 1995. Anaerobic treatment of intensive fish culture effluents: volatile fatty acid mediated denitrification. Aquaculture 133, 21-32. [Discusses denitrification of aquaculture effluent through high-rate anaerobic degradation of endogenous organic matter].

Ahmed, H.U., 1996. The effects of flux rate and solids accumulation on small size particle accumulation in expandable granular bed filters. M.S. Thesis, Department of civil and environmental engineering. Louisiana State University, Baton Rouge, Louisiana. [Discusses the particle removal performance of expandable granular filters].

Al-Hafedh, Y.S., Alam, A.and Alam, M.A., 2003. Performance of plastic biofilter media with different configuration in a water recirculation system for the culture of Nile tilapia (Oreochromis niloticus). Aquacultural Engineering 29, 139-154. [Compares the performance of plastic rolls, PVC pipes and scrub pads as biofilter media].

ANZECC, G., 2000. Australian New Zealand Environment and Conservation Council Water quality Guide Lines. Department of Environment and Heritage (Australia) [Provides guide lines for fresh and marine water quality requirements].

Arbiv, R.and van Rijn, J.v., 1995. Performance of a treatment system for inorganic nitrogen removal in intensive aquaculture systems. Aquacultural Engineering 14, 189-203. [Investigates the performance of a semi-closed mode system for carp culture].

Barak, Y., Cytryn, E., Gelfand, I., Krom, M.and van Rijn, J.v., 2003. Phosphorus removal in a marine prototype, recirculating aquaculture system. Aquaculture 220, 313-326. [Incorporates an anoxic system for phosphate removal].

Barlow, C.G., Rodgers, L.J., Palmer, P.J. and Longhurst, C.J., 1993. Feeding habits of hatchery-reared barramundi Lates calcarifer (Bloch) fry. Aquaculture 109, 131-144. [Discusses the feeding behavior and growth rate].

Beveridge, M.C.M., Phillips, M.J.and Macintosh, D.J., 1997. Aquaculture and the environment: the supply of and demand for environmental goods and services by Asian aquaculture and the implication for sustainability. Aquaculture Research 28, 797-807. [Discusses the implication of sustainability in Asian aquaculture].

Blancheton, J.P., 2000. Developments in recirculation systems for mediterranean fish species. Aquacultural Engineering 22, 17-31. [Development of a model to predict the functions of a reciculating system components].

Boley, A., Muller, W.R.and Haider, G., 2000. Biodegradable polymers as solid substrate and biofilm carrier for denitrification in recirculated aquaculture systems. Aquacultural Engineering 22, 75-85. [Cost

of denitrification with different substrates].

Bovendeur, J., Eding, E.H.and Henken, A.M., 1987. Design and performance of a water recirculation system for high-density culture of the african catfish, Clarias gariepinus (Burchell 1822). Aquaculture 63, 329-353. [Excellent discussion on the performance of a recirculating system].

Boyd, C.E., 2003. Guidelines for aquaculture effluent management at the farm-level. Aquaculture 226, 101-112. [Provides guideline values of water quality parameters as well as best management practices].

Chen, S., Coffin, D.E., Malone, R.F., 1997. Sludge production and management for recirculating aquacultural systems. J. World Aquacult. Soc. 28, 303–315. [Provides information on how to manage the sludge produced in recirculating aquaculture systems which is essential to maintain the water quality in the system].

Chen, S., Summerfelt, S.T., Losordo, T.M., Malone, R.F., 2002. Recirculating systems, effluents, and treatments.

In: Tomasso, J.R. (Ed.), Aquaculture and the Environment in The United States. World Aquaculture Society,

Baton Rouge, LA, pp. 119–140. [Discusses the treatment systems that could be employed to treat recirculating aquaculture systems].

Chiaki, H., Shunsake, I., Muneharu, G.and Hatate, Y., unpublished. Continuous Nitrification and Denitrification of Wastewater with hollow fiber bioreactor. [Discusses simultaneous nitrification and denitrification in a bioreactor].

Chopin, T., Yarish, C., Wilkes, R., Belyea, E., Lu, S.and Mathieson, A., 1999. Developing Porphyra/salmon integrated aquaculture for bioremediation and diversification of the aquaculture industry. Journal of Applied Phycology 11, 463-472. [Provides details on the diversification of aquaculture industry through integration].

Chopin, T., Buschmann, A.H., Halling, C., Kautsky, N., Neori, A., Kraemer, G.P., Zertuche-Gonzalez, J.A., Yarish, C.and Neefus, C., 2001. Seaweeds in sustainable integrated aquaculture. Journal of Phycology 37, 975-986. [Sustainability in the aquaculture industry through seaweed is discussed].

Costa-Pierce, B.A., 2002. Ecological Aquaculture: The evolution of the blue revolution. Blackwell, Carlton, Australia. [Ecology of aquaculture which is an important factor in the management of aquaculture industry is discussed in this article].

Cripps, S.J.and Kelly, L.A., 1995. Effluent treatment to meet discharge consents. Trout News, 15-24. [Treatment methods for aquaculture effluents are discussed in this article].

Cripps, S.J.and Kelly, L.A., 1996. Reductions in wastes from aquaculture. BLACKWELL SCIENCE. [Minimizing the waste generated by aquaculture is discussed].

Cripps, S.J. and Bergheim, A., 2000. REVIEW - Soilds management and removal for intensive land-based aquaculture production systems. Aquacultural Engineering 22, 33-56. [A review on solids management strategies is provided].

Davenport, J., Kenneth Black, Gavin Burnell, Tom Cross, Sarah Culloty, Suki Ekaratne, Bob Furness, Mulcahy, M.and Thetmeyer, H., 2003. Aquaculture - The ecological issues. Blackwell, Oxford. [Ecological issues associated with aquaculture are discussed in detail].

Davidson, J.and Summerfelt, S.T., 2005. Solids removal from a coldwater recirculating system-comparison of a swirl seperator and a radial-flow settler. Aquacultural Engineering, 33(1), 47-61. [Details on maintaining low total suspended solids in recirculating salmonid culture system].

DeLosReyes, A.A.and Lawson, T.B., 1996. Combination of a bead filter and rotating biological contactor in a recirculating fish culture system. Aquacultural Engineering 15, 27-39. [an intensive pilot scale recirculating system stocked with tilapia was used to evaluate the combined performance of a bead filter and rotating biological contactor].

FAO, 2006. Food and Agriculture Organisation of the United Nations - The State of World Fisheries and Aquaculture, 2006. Publishing Management Service Information Division, Rome. [A very useful report on the statistics of aquaculture].

Folke, C.a.K., N., 1992. Aquaculture with its environment: prospects for sustainability. Ocean and Coastal management 17, 5-24. [Sustainable aquaculture is discussed in detail].

Golz, W.J., 1995. Biological Treatment in Recirculating Aquaculture Systems. In Recirculating aquaculture in the classroom: a training workshop for agricultural science teachers, Training workshop for agricultural science teachers, Louisiana State University, Baton Rouge, Louisiana. [Workshop material for the application of biological treatment in recirculating aquaculture systems].

Gowen, R.J. and Bradbury, N.B., 1987. The ecological impacts of salmonid farming in coastal waters: a review. Oceanography and Marine Biology Annual Review 25, 563-575. [excellent review on the impact of salmonid farming].

Greiner, A.D. and Timmons, M.B., 1998. Evaluation of the nitrification rates of microbead and trickling filters in an intensive recirculating tilapia production facility. Aquacultural Engineering 18, 189-200. [polystyrene spheres and polyethylene packing material were tested in trickling filters for the performance of nitrification].

Grommen, R., Verhaege, M.and Verstraete, W., 2006. Removal of nitrate in aquaria by means of electrochemically generated hydrogen gas as electron donor for biological denitrification. Aquacultural Engineering 34(1), 33-39. [Hydrogen generation through electrochemical cell for denitrification].

Hagopian, D.S. and Riley, J.G., 1998. A closer look at the bacteriology of nitrification. Aquacultural Engineering 18, 223-244. [Excellent review on the microbial nitrification is provided which includes survival mechanisms, frailties, and intrinsic kinetics].

Hanna, D., Gooday, P., Galeano, D.and Newton, P., 2005. Seafood outlook to 2009-10: quality not quantity the key for Australian producers, Australian Commodities. [Future of seafood in Australia is discussed].

Hargrove, L.L., Westerman, P.W.and Losordo, T.M., 1996. Nitrification in three-stage and single stage floating bead biofilters in a laboratory-scale recirculating aquaculture system. Aquacultural Engineering 15, 67-80. [Nitrification in a single-stage and a three-stage biofilter are compared]

Haug, R.T.and McCarthy, P.L., 1972. Nitrification with submerged filters. Journal of Water Pollution Control Federation IN: Watten, B.J.and Sibrell, P.L., 2006. Comparative performance of fixed-film biological filters: Application of reactor theory. Aquacultural Engineering 34(3), 198-213. [Compares the performance of plug flow, mixed and tank-in-series reactors].

Hawkins, J.E., Cooper, P.F.and Seaman, M.R., 1978. Denitrification of sewage effluent by attached growth technique. IN: Mattock, G. (Ed.), New Processes of wastewater treatment and recovery. Ellis Hardwood, Chichester, pp. 107 - 124. [Discusses denitrification by attached growth biological treatment system].

Hu, H.-Y., Fujie, K.and Urano, K., 1994. Effect of temperature on the reaction rate of bacteria inhabiting the aerobic microbial film for wastewater treatment. Journal of Fermentation and Bioengineering 78, 100-104. [Temperature effect on microbial kinetics is discussed].

Jegatheesan V, Zeng C, L. Shu, Manicom C and Steicke C., 2007. Technological Advances in Aquaculture Farms for Minimal Effluent Discharge to Oceans, Journal of Cleaner Production, Vol. 15, pp. 1535-1544. [Discusses the use of trickling, sand and floating medium filters for reciculating aquaculture systems].

Kaiser, G.E.and Wheaten, F.W., 1983. Nitrification filters for aquatic culture system: state of the art. Journal of the World Mariculture Society 14, 302-324. [Nitrification of aquaculture effluents is discussed].

Kamstra, A., van der Heul, J.W.and Nijhof, M., 1998. Performance and optimisation of trickling filters on eel farms. Aquacultural Engineering 17, 175-192. [discusses the model validation on ammonium removal in a pilot-scale trickling filter].

Kim, D.J., Miyahara, T.and Noike, T., 1997. Effect of C/N ratio on the bioregeneration of biological activated carbon. Water Science and Technology 36, 239-249. [Discusses the influence of C/N ratio in the environment around BAC on bio-regeneration].

Koch, G.and Siegrist, H., 1997. Denitrification with methanol in tertiary filtration. Water Research 31,

3029-3038. [An excellent summary on the full-scale experiment in denitrification with methanol in tertiary filtration at a wastewater treatment plant is given in this article].

Lawson, T.B., 1995. Fundamentals of Aquacultural Engineering. Kluwer Academic Publishers, Norwell, Massachusetts. [An excellent text book providing all the basics on aquacultural engineering].

Lee, P.G., Lea, R.N., Dohmann, E., Prebilsky, W., Turk, P.E., Ying, H.and Whitson, J.L., 2000. Denitrification in aquaculture systems: an example of a fuzzy logic control problem. Aquacultural Engineering 23, 37-59. [Optimization of denitrification by fuzzy logic control is discussed].

Lekang, O.I., Kleppe, H., 2000. Efficiency of nitrification in trickling filters using different filter media. Aquacultural Engineering 21, 181-199. [This article compares the nitrification of six different filter media used in trickling filters].

Leonard, N., Blancheton, J.P. and Guiraud, J.P., 2000. Populations of heterotrophic bacteria in an experimental recirculating aquaculture system. Aquacultural Engineering 22, 109-120. [This article identifies the main viable heterotrophic bacteria in a marine fish farm with a recirculating water system and studies their growth dynamics].

Lewandoswki, Z., 1982. Temperature dependency of biological denitrification with organic materials addition. Water Research 16, 19-22. [Discusses the results of denitrification kinetics using methanol, acetone and acetic acid].

Liltved, H.and Cripps, S.J., 1999. Removal of particle-associated bacteria by prefiltration and ultraviolet irradiation. Aquaculture Research 30, 445-450. [Discusses bacterial removal by prefiltration and UV irradiation].

Lucas, J.S.and Southgate, P., 2003. Aquaculture: Farming Aquatic Animals and Plants. Fishing News Books, Oxford. [Excellent book on aquaculture farming that details water quality requirements for aquaculture].

Malone, R.F. and Beecher, L.E., 2000. Use of floating bead filters to recondition recirculating waters in warmwater aquaculture production systems. Aquacultural Engineering 22, 57-73. [Provides details on the establishment of application categories and parameters for recirculating system use and gives criterion for the sizing of recirculating system components].

Menasveta, P., Panritdam, T., Sihanonth, P., Powtongsook, S., Chuntapa, B. and Lee, P., 2001. Design and function of a closed, recirculating seawater system with denitrification for the culture of black tiger shrimp broodstock. Aquacultural Engineering 25, 35-49. [Substitution of methanol for ethanol in denitrification is discussed].

New, M.B., 2002. Farming Freshwater Prawns: A manual for the culture of the giant river prawn (Macrobrachium rosenbergii). Food and Agricultural Organization of the United Nations: Fisheris Technical Paper 428. [A manual on the culture of river prawn].

Ng, W.J., Kho, K., Ong, S.L., Sim, T.S.and Ho, J.M., 1996. Ammonia removal from aquaculture water by means of fluidised technology. Aquaculture 139, 55-62. [Investigates the removal of ammonia and phosphorus in a fluidized system].

Nunes, A.J.P.and Parsons, G.J., 1998. Dynamics of tropical coastal aquaculture systems and the consequences to waste production. World Aquaculture 29, 27-37. [Discusses tropical aquaculture systems and their effects on coasts].

Otte, G.and Rosenthal, H., 1979. Management of a closed brackish water system for high-density fish culture by biological and chemical water treatment. Aquaculture 18, 169-181. [Discusses the efficiency of combined biological treatment and ozonation for closed aquaculture systems].

Park, E.J., Seo, J.K., Kim, M.R., Jung, I.H., Kim, J.Y.and Kim, S.K., 2001. Salinity acclimation of immobilised freshwater denitrifier. Aquacultural Engineering 24, 169-180. [Optimum hydraulic retention time for denitrification is obtained in this study].

Partos, J.and Richard, Y., 1984. IN: Use of fixed biomass for water and waste water treatment, Proceedings International Conference. Cebedeau, 23 - 25 May 1984, Leige, Belgium, pp. 163 - 186. [Discusses the biological treatment of wastewater].

Piedrahita, R.H., 2003. Reducing the potential environmental impact of tank aquaculture effluents

through intensification and recirculation. Aquaculture 226, 35-44. [Reviews the fate of constituents for a variety of water treatment options].

Polprasert, C.and Park, H.S., 1986. Effluent denitrification with anaerobic filters. Water Research 20, 1015-1021. [This article evaluates the performance of two anaerobic filters treating a wide range of influent nitrate concentrations].

Primavera, J.H., 1993. A critical review of shrimp pond culture in the Philippines. Reviews of Fisheries Science 1, 151-201. {Review on shrimp culturing in the Philippines is given}.

Rabah, F.K.J.and Mohamed, D.F., 2004. Nitrate removal characteristics of high performance fluidized-bed biofilm reactors. Water Research 38, 3719-3728. [High strength nitrate removal is discussed in this article].

Rogers, G.L.and Klemetson, S.L., 1985. Ammonia removal in selected aquaculture water reuse biofilters. Aquacultural Engineering 4, 135-154. [Four types of biofilters for ammonia removal have been tested in this paper].

Rusten, B., Eikebrokk, B., Ulgenes, Y. and Lygren, E., 2006. Design and operations of the Kaldnes moving bed biofilm reactors. Aquacultural Engineering 34(3), 322-331. [Discusses the fundamentals of moving bed biofilm reactors and the factors influencing nitrification].

Sandu, S.I., Boardman, G.D., Watten, B.J. and Brazil, B.L., 2002. Factors influencing the nitrification efficiency of fluidised bed filter with a plastic bead medium. Aquacultural Engineering 26, 41-59. [Operating parameters for nitrification have been discussed].

Sastry, B.N., DeLosReyes Jr, A.A., Rusch, K.A. and Malone, R.F., 1999. Nitrification performance of a bubble-washed bead filter for combined solids removal and biological filtration in recirculating aquaculture system. Aquacultural Engineering 19, 105-117. [Discusses the performance of bubble-washed beads used in filters on nitrification].

Sauthier, N., Grasmick, A.and Blancheton, J.P., 1998. Biological denitrification applied to a marine closed aquaculture system. Water Research 32, 1932 - 1938. [Tests the performance of a denitrification column in a marine environment].

Schneider, O., Sereti, V., Eding, E.H.and Verreth, J.A.J., 2005. Analysis of nutrient flows in integrated intensive aquaculture systems. Aquacultural Engineering 32, 379-401. [Advantages and limitations of an integrated aquaculture system has been evaluated in this study].

Sich, H.and Van Rijn, J., 1992. Distribution of bacteria in a biofilter-equiped semi intensive fish culture unit. Special Publication European Aquaculture Society 17, 55-78. [Discussions on the microbial distribution in a biofilter is discussed in this study].

Sich, H.and Van Rijn, J., 1997. Scanning electron microscopy of biofilm formation in denitrifying, fluidised bed reactors. Water Research 31, 733-742. [co-existence of *Pseudomonas* and *Zoogloea* in a denitrifying filter is discussed].

Skjolstrup, J., Nielsen, P.H., Frier, J.O.and Mclean, E., 1998. Performance characteristics of fluidised bed biofilters in a novel laboratory-scale recirculation system for rainbow trout: nitrification rates, oxygen consumption and sludge collection. Aquacultural Engineering 18, 265-276. [A fluidized bed for recirculating the aquaculture effluent has been tested in this study].

Soares, M.I.M., 2000. Biological Denitrification of Groundwater. Water, Air and Soil Pollution 123, 183-193. [Discusses the denitrification mechanism involved in treating groundwater that contains nitrate].

Steicke, C., Jegatheesan, V. and Zeng, C., 2007. Mechanical mode floating medium filters for recirculating systems in aquaculture for higher solids retention and lower freshwater usage. Bioresource Technology 98, 3375-3383. [This article investigates the performance of buoyant media filtration for the reduction in fresh water usage].

Suzuki, Y., Maruyama, T., Numata, H., Sato, H.and Asakawa, M., 2003. Perfomance of a closed recirculating system with foam seperation, nitrification and denitrification units for intensive culture of eel: towards zero emission. Aquacultural Engineering 29, 165-182. [This article demonstrates that intensive aquaculture of freshwater fish can be achieved using a closed recirculating system without effluent discharge].

Tacon, A.G.J.and Forster, I.P., 2003. Aquafeeds and the environment: policy implications. Aquaculture 226, 181-189. [Policies on aquafeeds are discussed which would help to manage an aquaculture system effectively].

Timmons, M.B. and Losordo, T.M., 1994. Aquaculture water reuse systems: engineering design and management. Elsevier, Amsterdam, 333 pp. [Useful technical information are given to design a recirculating aquaculture system].

Timmons, M.B., Ebeling, J.M., Wheaten, F.W., Summerfelt, R.C.and Vinci, B.J., 2002. Recirculating Aquaculture Systems. Cayuga Aqua Ventures, New York, 770 pp. [Useful technical information are given to design a recirculating aquaculture system].

True, B., Johnson, W.and Chen, S., 2004. Reducing phosphorus discharge from flow-through aquaculture III: assessing high-rate filtration media for effluent solids and phosphorus removal. Aquacultural Engineering 32, 161-170. [This paper discusses the identification and characterization of mechanical filtration media for effective and economic filtration of large flow through effluents to reduce P discharge].

Tseng, K.-F.and Wu, K.-L., 2004. The ammonia removal cycle for a submerged biofilter used in a recirculating eel culture system. Aquacultural Engineering 31, 17-30. [A model has been proposed to predict the biofilter performance in a commercial recirculating eel culture system].

van Rijn, J.v.and Rivera, G., 1990. Aerobic and anaerobic biofiltration in an aquaculture unit-nitrite accumulation and a result of nitrification and denitrification. Aquacultural Engineering 9, 217-234. [Accumulation of nitrite and the solutions for the prevention are discussed in this article].

Viadero Jr, R.C.and Noblet, J.A., 2002. Membrane filtration for removal of fine soilids from aquaculture process water. Aquacultural Engineering 26, 151-169. [This study assesses the technical feasibility of utilizing cross-flow microfiltration to remove fine particulate matter from recirculating aquaculture systems].

Watanade, W.O., Ellis, E.P.and Feeley, M.W., 1998. Progress in controlled maturation and spawning of summer flounder Paralichthys dentatus broodstock. Journal of the World Aquaculture Society 29, 393 - 404. [Discusses the controlled maturation process and spawning].

Wheaten, F.W., 1977. Aquacultural Engineering. John Wiley and Sons, Inc., USA. [A book on the aspects of aquacultural engineering that will help in designing treatment systems for aquaculture effluents].

Wortman, B.and Wheaton, F., 1991. Temperature effects on biodrum nitrification. Aquacultural Engineering 10, 183-205. [This study finds a linear relationship between ammonia removal and temperature as well as increase in nitrite accumulation with the increase in temperature].

Zhu, S.and Chen, S., 2002. The impact of temperature on nitrification rate in fixed film biofilters. Aquacultural Engineering 26, 221-237. [This study finds that diffusion mass transport plays an important role in fixed film nitrification processes but the effect of temperature on nitrification rate due in fixed film processes is greatly reduced compared with that of suspended growth processes].

Biographical Sketches

Christopher Steicke was born in Perth, Western Australia on the 15th of May 1981. He completed a Diploma of Aquaculture in 2001 and completed his B.A.Sc. in 2005. He is currently a Master of Science Research Student at James Cook University, Australia with a research focus on recirculating aquaculture systems. He has over 8 years experience in the aquaculture industry with experience in both temperate and tropical species and extensive and intensive system designs. Previously he has worked in the capacities including research technician and commercial environmental consultant. As well as being a Master of Science student Chris is currently an environmental advisor for the mining industry in Queensland. He has co-authored several peer reviewed articles in the forms of journals and conference papers focusing mainly on the aquaculture industry.

Veeriah Jegatheesan was born in Nawalapitiya, Sri Lanka on the 26th of May 1960. He completed his B.Sc. (Eng.) Hons. at the University of Peradeniya, Sri Lanka (1983), M.Eng. at the Asian Institute of Technology Thailand (1992), and PhD at the University of Technology Sydney, Australia (1999). He is currently an Associate Professor in Environmental Engineering at the School of Engineering of James

Cook University, Townsville, Australia. Previously he has worked in the capacities of Senior Consultant, Research Associate, Measurement Engineer and Teaching Assistant. He has co-authored a book and more than 130 peer reviewed articles in the forms of journal and conference papers, book chapters and commercial-in-confidence reports. Currently he is an author of one of the scirus topic pages entitled "Resource Recovery Sustainable Future" for a (please http://topics.scirus.com/Resource_Recovery_for_a_Sustainable_Future.html). He is an editor for the special issue on "Present and Anticipated Demands for Natural Resources: Scientific, Technological, Political, Economic and Ethical Approaches for Sustainable Management" to be published by the /Journal of Cleaner Production/. Associate Professor Jegatheesan is a member of the editorial board of the journal, Bioresource Technology and member of the International Water Association, Australian Water Association, American Chemical Society, the Institution of Engineers Australia, European Desalination Society and the American Water Works Association.

Chaoshu Zeng was born in Putain, P. R. China on the 21st of September 1964. He completed his B.Sc. (1984) and M.Sc. (1987) in Marine Biology at Xiamen University, China and his PhD at the University of Wales, Bangor, UK (1996). He is currently a senior lecturer in Aquaculture and a program leader for the Tropical Crustacean Aquaculture Research Group at the School of Marine and Tropical Biology, James Cook University, Townsville, Australia. Previously, he worked as associate lecturer and lecturer at Department of Oceanography, Xiamen University, China. He also spent several years in Japan worked as a postdoctoral fellow at Faculty of Agriculture, Kyoto University and Seikai National Fisheries Research Institute, Nakasaki. Dr. Zeng has published about 60 peer-review papers in scientific journals and given more than 40 presentations at various international conferences. Dr. Zeng is currently a member of the editorial board for the international journals, 'Scientia Marina' and 'Mediterranean Aquaculture Journal'. He also holds an Adjunct Professor position at Shanghai Ocean University, China.